

"QD" Bushings

Item #	Range	Price Ea.
JA	1/2 - 1-3/16	\$8.42
H	3/8 - 1-1/2	\$17.38
SD	1/2" - 2"	\$32.85
SDS	1/2" - 2"	\$27.35
SK	1/2" - 2-5/8"	\$42.50
SH	7/16 - 1-3/8	\$23.55
SF	1/2" - 2-15/16"	\$52.10
E	7/8" - 3-1/2"	\$59.20
P1	1/2" - 2-5/8"	\$29.60
Q1	3/8" - 2-11/16"	\$58.50
Q2	1" - 2-7/16"	\$60.50
R1	1-1/8" - 3-3/4"	\$85.00
TL1008	1/2" - 1"	\$15.00
TL1210	1/2" - 1-1/4"	\$17.50
TL1215	1/2" - 1-1/4"	\$19.00
TL1310	1/2" - 1-3/8"	\$20.00
TL1610	1/2" - 1-5/8"	\$21.00
TL2012	1/2" - 2"	\$27.00
TL2517	1/2" - 2-1/2"	\$51.00
TL3020	1" - 3"	\$79.00

JA Bushing

Item #	Range	Price Ea.	Stock Sizes
JA	1/2 - 1-3/16	\$8.42	1/2"
			5/8"
			3/4"
			7/8"
			1"
			1-3/16"



Standard JA Bushing Dimensions:
Overall Length (L): 1.00"
Flange Diameter (D): 2.00"
Taper Length (B): 1.375"
Bolt Circle Diameter: 1-21/32" (1.656")
Cap Screws: 3 x #10-24 x 1"

"H" Bushings

Item #	Range	Price Ea.	Stock Sizes
H	3/8 - 1-1/2	\$17.38	3/8"



H-Series Physical Dimensions:
Overall Length (L): 1.25 in
Length Less Flange (T): 1.00 in
Flange Thickness (A): 0.25 in
Large End Barrel Diameter (B): 1.625 in
Small End Barrel Diameter: 1.570 in
Bolt Circle (B.C.): 2.00 in
Taper: 3/4 in per foot (3 degrees)
Cap Screws: 2 pieces, size 1/4" x 3/4"

7/16"
1/2"
5/8"
11/16"
3/4"
13/16"
7/8"
15/16"
1"
1-1/8"
1-3/16"
1-1/4"
1-5/16"
1-3/8"
1-7/16"
1-1/2"
20mm

SD Bushings

Item #	Range	Price Ea.	Stock Sizes
SD	1/2" - 2"	\$32.85	5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16" 1-3/4" 1-13/16" 1-7/8" 1-15/16" 2"



Key SD Bushing Specifications:
Bore Range: 1/2" to 2" (inch sizes)
Flange O D: 3.12" to 3.1875"
Length Through Bore (OAL): 1.8125"
Barrel Length: 1.38"
Bolt Circle Diameter: 2.6875"
Cap Screws: Three 1/4"-20 x 1 7/8"

SDS Bushings, same as "SD" but shorter

Item #	Range	Price Ea.	Stock Sizes
SDS	1/2" - 2"	\$27.35	1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16" 1-3/4" 1-7/8" 1-15/16" 2"



SDS Key Physical Dimensions:
Flange Outer Diameter 3-1/8"
Length Through Bore 1-5/16"
Taper Outer Diameter 2.187"
Flange Thickness 7/16"
Length Less Flange 7/8"

<https://picayuneindtool.com/downloads/QD-Bushings.pdf>

SK Bushings

Item #	Range	Price Ea.	Stock Sizes
SK	1/2" - 2-5/8"	\$42.50	1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16" 1-3/4" 1-13/16" 1-7/8" 1-15/16" 2" 2-1/8" 2-3/16" 2-1/4" 2-3/8" 2-7/16" 2-1/2" 2-5/8"



Key Dimensions for SK Bushings
Outside Diameter 3-7/8"
Flange Thickness 9/16" (0.563")
Length 1-15/16"
Bolt Circle (Bolt Hole Center): 3-5/16"
Cap Screws: Three 5/16"-18 screws

SH Bushings, Same as the "H" but shorter

Item #	Range	Price Ea.	Stock Sizes
SH	7/16" - 1-3/8"	\$23.55	1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16"



SH Key Specifications & Dimensions
Flange Outer Diameter (OD): 2-11/16"
Bolt Circle Diameter: 2-1/4 inches
Capscrews: Three 1/4"-20 cap screws
Taper: 3/4-inch taper per foot

SF Bushings

Item #	Range	Price Ea.	Stock Sizes
SF	1/2" - 2-15/16"	\$52.10	1/2" 7/8" 1" 1-1/8" 1-3/16" 1-1/4" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16" 1-3/4" 1-7/8" 1-15/16" 2" 2-1/8" 2-3/16" 2-1/4" 2-3/8" 2-7/16" 2-1/2" 2-5/8" 2-3/4" 2-7/8" 2-15/16"

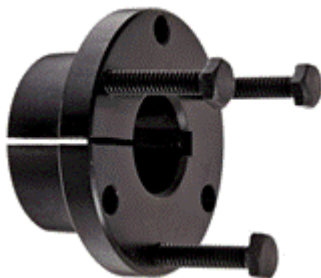


SF Key Physical Dimensions

Flange Outer Diameter (O.D.): 4-5/8"
Length Through Bore (LTB): 2-1/16"
Flange Thickness: 1/2"
Bolt Holes: 3 3/8"-16 cap screws

E Bushings

Item #	Range	Price Ea.	Stock Sizes
E	7/8" - 3-1/2"	\$59.20	1-1/8" 1-3/8" 1-5/8" 1-7/8" 2-3/8" 2-7/8" 3-5/8"

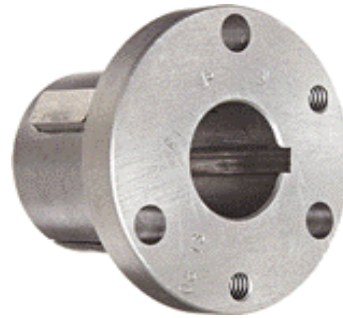


E Key Specifications

Flange Outer Diameter (D): 6.00 inches
Length Through Bore (L): 2.625 to 2.75 inches
Bolt Circle Diameter: 5.00 inches
(using 3 cap screws, size 1/2"-13 x 2-3/4")
Torque Capacity: 20,000 in-lbs
Maximum Bore with Shallow Keyway:
Up to 3-9/16 inches

P1 Bushings

Item #	Range	Price Ea.	Stock Sizes
P1	1/2" - 2-5/8"	\$29.60	1/2" 9/16" 5/8" 11/16" 3/4" 13/16" 7/8" 15/16" 1" 1-1/16" 1-1/8" 1-3/16" 1-1/4" 1-5/16" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16" 1-3/4"

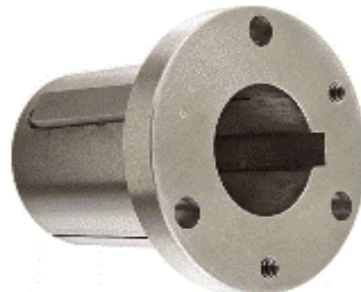


Key Specifications:

Flange O.D.: 3 inches
Overall Length (L): 1-15/16 inches
Flange Thickness: 13/32 inches
Bolt Circle (D1): 2-7/16 inches
Cap Screws: 3 qty, 5/16"-18 x 1"

Q2 Bushings

Item #	Range	Price Ea.	Stock Sizes
Q2	1" - 2-7/16"	\$60.50	1" 1-1/8" 1-7/16" 1-1/2" 1-3/4" 1-7/8" 1-15/16" 2-1/8"



Q2 Key Physical Specifications

Outside Diameter (Flange OD): 4-1/8 inches
Barrel Outside Diameter: 2.875 inches (2-7/8")
Overall Length: 3-1/2 inches (3.5")
Fastener Specs: Uses 3 cap screws 3/8"-16 x 1-1/4"

<https://picayuneindtool.com/downloads/QD-Bushings.pdf>

Q1 Bushings

Item #	Range	Price Ea.	Stock Sizes
Q1	3/8" - 2-11/16"	\$58.50	3/4" 13/16" 7/8" 1" 1-1/16" 1-1/8" 1-3/16" 1-1/4" 1-5/16" 1-3/8" 1-7/16" 1-1/2" 1-9/16" 1-5/8" 1-11/16" 1-3/4" 1-13/16" 1-7/8" 1-15/16" 2" 2-1/8" 2-3/16" 2-1/4" 2-5/16" 2-3/8" 2-7/16" 2-1/2" 2-9/16" 2-5/8" 2-11/16"



Q1 General Dimensions
Flange Outside Diameter (OD): 4-1/8"
Length Through Bore: 2-1/2"
Bolt Circle Diameter: 3-3/8"
Cap Screws: 3 screws, size 3/8" x 1-1/4"
Wrench Torque: 348 in-lbs
Taper Angle: 3/4" taper per foot

R1 Bushings

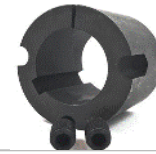
Item #	Range	Price Ea.	Stock Sizes
R1	1-1/8" - 3-3/4"	\$85.00	1-5/8" 1-15/16" 2-1/4" 2-7/16"



R1 Key Dimensions & Specifications
Flange Outside Diameter (OD): 5.375 in
Length Through Bore: 2.875 in
Flange Thickness: 5/8 in (0.625")
Bolt Circle Diameter: 4-5/8 in
Barrel Diameters:
Large end is 4 in
Small end is 3-7/8 in (3.875")

1008 TAPER LOCK (TL®) Bushings

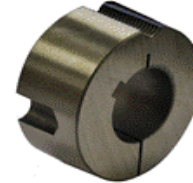
Item #	Range	Price Ea.	Stock Sizes
TL1008	1/2" - 1"	\$15.00	1/2" 5/8" 11/16" 3/4" 7/8" 15/16" 1"



1008 Key Specifications
Imperial Bore Range: 0.500 in to 1"
Metric Bore Range: 14 mm to 25 mm
Overall Length (B): 7/8 in (0.875 in)
Outside Diameter (A): 1.386 in
Set Screw Size: 2 x 1/4"-20 x 1/2"

1210 TAPER LOCK (TL®) Bushings

Item #	Range	Price Ea.	Stock Sizes
TL1210	1/2" - 1-1/4"	\$17.50	1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4"



General Specifications
Bushings Series: 1210
Outside Diameter (OD): 1-7/8 in
Length Thru Bore: 1 in Taper Angle: 8°
Bolt Circle Diameter: 1-3/4 in
Cap Screw Size: 3/8-16 x 5/8 in

1215 TAPER LOCK (TL®) Bushings

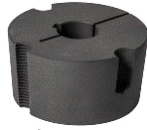
Item #	Range	Price Ea.	Stock Sizes
TL1215	1/2" - 1-1/4"	\$19.00	1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4"



1215 Key Dimensions
Outside Diameter (OD): 1-7/8 in (47.5 mm)
Length Through Bore (15 size): 1-1/2 in
Bolt Circle Diameter: 1-3/4 in (1.75 in)
Set/Cap Screws: Two (2) 3/8-16 x 5/8 in screws
Wrench Torque: 175 in-lbs
Common Bore & Keyway Options
1/2" to 9/16": Standard or shallow keyway
5/8" to 7/8": 3/16" x 3/32" keyway

1310 TAPER LOCK (TL®) Bushings

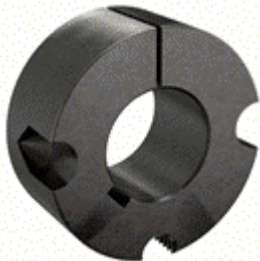
Item #	Range	Price Ea.	Stock Sizes
TL1310	1/2" - 1-3/8"	\$20.00	1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4"



Key Dimensions & Specifications
Outside Diameter (OD): 2.000 in
Length Through Bore: 1 in
Bolt Circle Diameter: 1.88 in

1610 TAPER LOCK (TL®) Bushings

Item #	Range	Price Ea.	Stock Sizes
TL1610	1/2" - 1-5/8"	\$21.00	1/2" 5/8" 11/16" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4" 1-5/16" 1-3/8" 1-7/16" 1-1/2" 1-5/8"



1610 General Physical Dimensions
Outside Diameter (OD): 2-1/4 inches
Length Through Bore: 1 inch
Bolt Circle Diameter: 2-1/8 inches

2012 TAPER LOCK (TL®) Bushings

Item #	Range	Price Ea.	Stock Sizes
TL2012	1/2" - 2"	\$27.00	5/8" 3/4" 7/8" 1" 1-1/8" 1-3/16" 1-1/4" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16" 1-3/4" 1-7/8" 1-15/16" 2"



Key Dimensions & Specifications
Outside Diameter (Large End): 2.75 in
Length Through Bore: 1.25 in
Bolt Circle Diameter: 2.63 in
Cap Screw Size / Thread:

2517 TAPER LOCK (TL®) Bushings

Item #	Range	Price Ea.	Stock Sizes
TL2517	1/2" - 2-1/2"	\$51.00	1-1/8" 1-3/16" 1-1/4" 1-3/8" 1-7/16" 1-1/2" 1-5/8" 1-11/16" 1-3/4" 1-13/16" 1-7/8" 1-15/16" 2" 2-1/8" 2-3/16" 2-1/4" 2-3/8" 2-7/16" 2-1/2"



2517 Physical Specifications
Overall Length (Barrel Length): 1-3/4"
Large End Outside Diameter: 3-3/8"
Bolt Circle Diameter: 3-1/4"
Set Screw Size: 1/2"-13

3020 TAPER LOCK (TL®) Bushings

Item #	Range	Price Ea.	Stock Sizes
TL3020	1" - 3"	\$79.00	13/16" 1-3/4" 2-1/8"

